



# Service Bulletin

Bulletin No.: 20-NA-056

Date: March, 2020

## TECHNICAL

**Subject:** Water Leak into Trunk and/or Tail Lamps, Rear Tail Lamps Inoperative

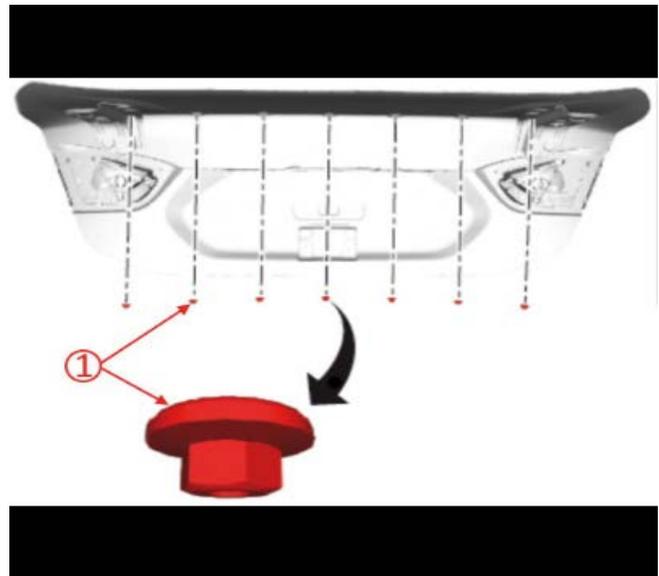
Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Cruze (GEN II - VIN B)	2016	2019				

<b>Involved Region or Country</b>	North America
<b>Additional Options (RPOs)</b>	SB2: ACCESSORY-SPOILER - DECKLID - FLUSH MOUNT T43: SPOILER-RR ZLH: SALES PACKAGE-RS APPEARANCE
<b>Condition</b>	Some customers may comment on one or more of the following conditions: <ul style="list-style-type: none"> <li>• Water leak into Trunk</li> <li>• Rear tail lamps full of water</li> <li>• Rear tail lamps inoperative</li> </ul>
<b>Cause</b>	This condition may be caused by water leaking through the retaining clips on the spoiler.
<b>Correction</b>	Verify that the water is leaking past the spoiler mounting stud openings. Apply sealer to the retaining clips and mounting nuts.

### Service Procedure

**Caution:** Do Not remove the spoiler. Removal of the spoiler from the decklid may result in damage to the painted surface due to the double-sided tape used.

1. Remove the rear compartment lid inner panel trim. Refer to *Rear Compartment Lid Inner Panel Trim Replacement* in SI.
2. Remove the rear combination lamps. Refer to *Rear Combination Lamp Replacement* in SI.



3. Leaving the spoiler attached to the deck lid, remove the nuts (1).

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4. Apply Wurth Euroseal Gel Clear, or equivalent, to the outer retainer clips.



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5. Apply sealer, or equivalent, to all of the studs.



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6. Apply a small amount of sealer to the nuts and install.

**Tighten**

Tighten the nuts to specification. Refer to *Fastener Specification* in SI.

7. If necessary, remove moisture from the combination lamps.
8. Install the combination lamps. Refer to *Rear Combination Lamp Replacement* in SI.
9. Install the rear compartment lid inner panel trim. Refer to *Rear Compartment Lid Inner Panel Trim Replacement* in SI.

**Parts Information**

Causal Part	Description	Part Number	Qty
N/A*	Wurth Euroseal Gel Clear (5 oz)**	18920104 (892.0104 in Canada)	As Needed***

\* For warranty transactions, DO NOT mark this/these parts as the Causal Part. Enter the word "Bulletin" in the Causal Part Description free-flow text field.

\*\*Contact Wurth through website [www.wurthusa.com](http://www.wurthusa.com), by e-mail at [www.customer.service@wurthusa.com](mailto:www.customer.service@wurthusa.com), or by calling 1-800-987-8487.

\*\*In Canada, contact Wurth through their website at [www.wurth.ca/](http://www.wurth.ca/), by e-mail at [info@wurth.ca](mailto:info@wurth.ca), by calling 1-800-263-5002 or your local Wurth representative.

\*\*\*There is enough material to service multiple vehicles. Store the remaining material for future use.

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1086148*	Apply Seam Sealer to Rear End Spoiler Studs	0.6 hr
*This is a unique Labor Operation for bulletin use only.		

Version	1
Modified	Released March 04, 2020

