



# Service Bulletin

Bulletin No.: 20-NA-056

Date: March, 2020

## TECHNICAL

**Subject:** Water Leak into Trunk and/or Tail Lamps, Rear Tail Lamps Inoperative

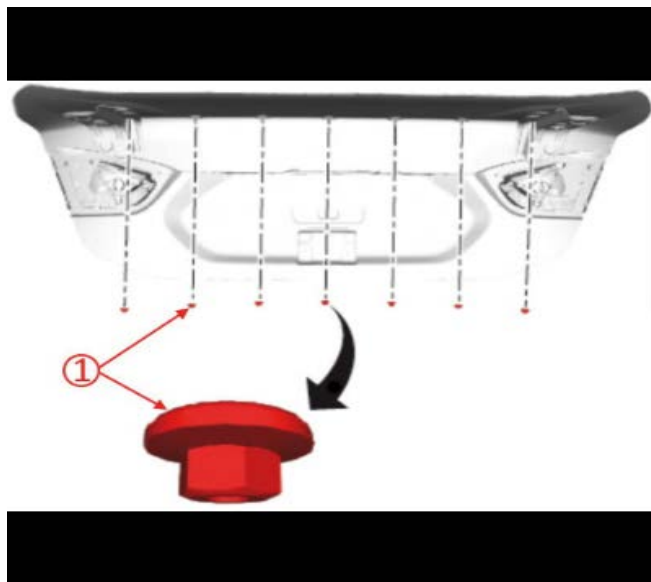
Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Cruze (GEN II - VIN B)	2016	2019				

Involved Region or Country	North America
Additional Options (RPOs)	SB2: ACCESSORY-SPOILER - DECKLID - FLUSH MOUNT T43: SPOILER-RR ZLH: SALES PACKAGE-RS APPEARANCE
Condition	Some customers may comment on one or more of the following conditions: <ul style="list-style-type: none"><li>• Water leak into Trunk</li><li>• Rear tail lamps full of water</li><li>• Rear tail lamps inoperative</li></ul>
Cause	This condition may be caused by water leaking through the retaining clips on the spoiler.
Correction	Verify that the water is leaking past the spoiler mounting stud openings. Apply sealer to the retaining clips and mounting nuts.

### Service Procedure

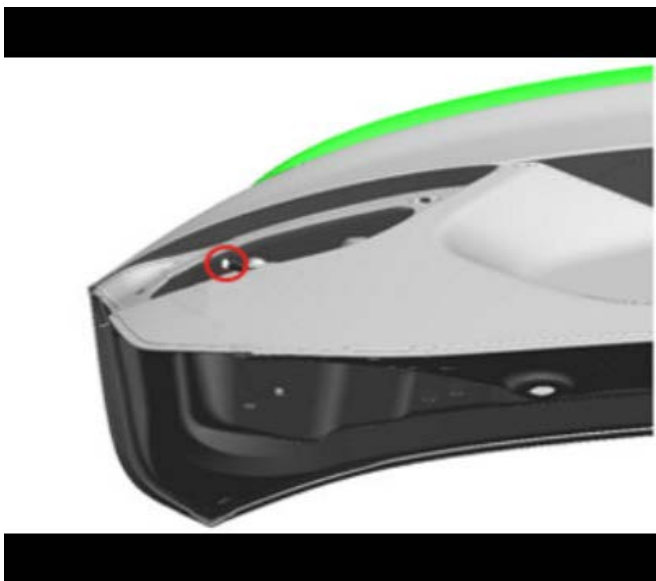
**Caution:** Do Not remove the spoiler. Removal of the spoiler from the decklid may result in damage to the painted surface due to the double-sided tape used.

1. Remove the rear compartment lid inner panel trim. Refer to *Rear Compartment Lid Inner Panel Trim Replacement* in SI.
2. Remove the rear combination lamps. Refer to *Rear Combination Lamp Replacement* in SI.



3. Leaving the spoiler attached to the deck lid, remove the nuts (1).

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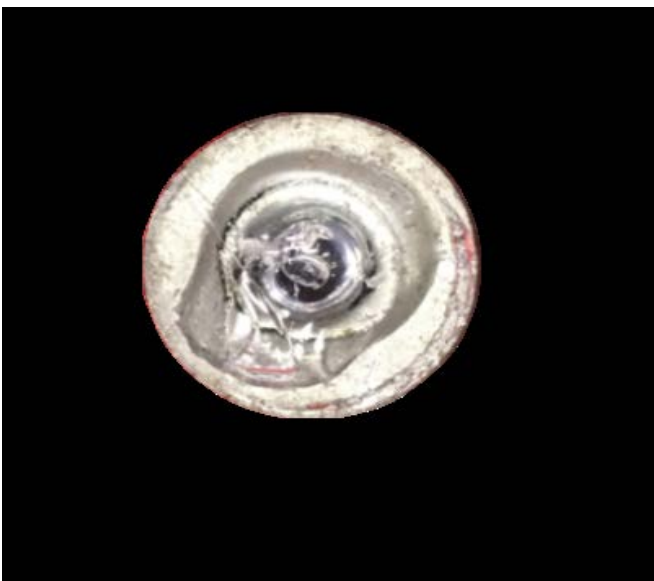
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4. Apply Wurth Euroseal Gel Clear, or equivalent, to the outer retainer clips.



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5. Apply sealer, or equivalent, to all of the studs.



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6. Apply a small amount of sealer to the nuts and install.

**Tighten**

Tighten the nuts to specification. Refer to *Fastener Specification* in SI.

7. If necessary, remove moisture from the combination lamps.
8. Install the combination lamps. Refer to *Rear Combination Lamp Replacement* in SI.
9. Install the rear compartment lid inner panel trim. Refer to *Rear Compartment Lid Inner Panel Trim Replacement* in SI.

**Parts Information**

Causal Part	Description	Part Number	Qty
N/A*	Wurth Euroseal Gel Clear (5 oz)**	18920104 (892.0104 in Canada)	As Needed***

\* For warranty transactions, DO NOT mark this/these parts as the Causal Part. Enter the word "Bulletin" in the Causal Part Description free-flow text field.

\*\*Contact Wurth though website [www.wurthusa.com](http://www.wurthusa.com), by e-mail at [www.customer.service@wurthusa.com](mailto:www.customer.service@wurthusa.com), or by calling 1-800-987-8487.

\*\*In Canada, contact Wurth though their website at [www.wurth.ca/](http://www.wurth.ca/), by e-mail at [info@wurth.ca](mailto:info@wurth.ca), by calling 1-800-263-5002 or your local Wurth representative.

\*\*\*There is enough material to service multiple vehicles. Store the remaining material for future use.

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1086148*	Apply Seam Sealer to Rear End Spoiler Studs	0.6 hr
*This is a unique Labor Operation for bulletin use only.		

Version	1
Modified	Released March 04, 2020

